

NOTES AND SPECIFICATIONS:

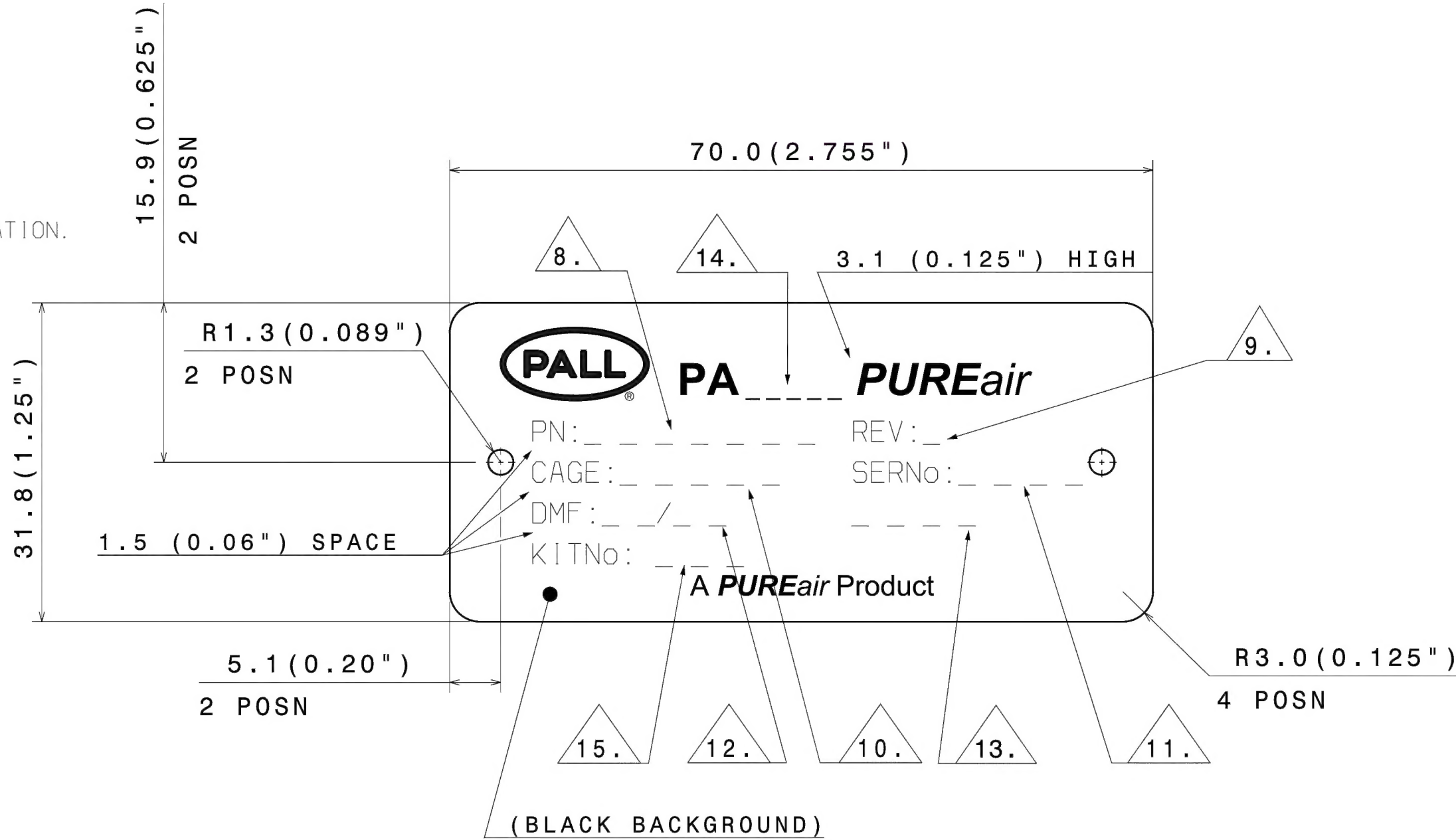
1. MATERIAL: FABRICATE FROM ALUMINIUM ALLOY 6061-T6 PER AMS 4027. SAP No. RZ50058PVC.
2. MATERIAL THICKNESS: 25 SWG. 0.468mm (0.018") to 0.568mm (0.022").
3. FINISH: FRONT FACE FINISH TO BE MATTE BLACK SULPHURIC ANODISED TO DEF-STAN 03-25.
(ALT: ANODISE IN ACCORDANCE WITH MIL-A-8625, TYPE II, CLASS 2, DYE MATTE BLACK).

REFS 4 - 15 ARE FOR INFORMATION ONLY AT THIS STAGE, NUMBERS WILL BE DEFINED ON TOP LEVEL DRAWING.

ALL TEXT AND LOGOS TO BE LASER MARKED AT TOP LEVEL USING THIS DRAWING.

4. CHARACTERS: LASER ETCHED ALUMINUM ON BLACK BACKGROUND.
5. CHARACTERS SHALL BE ALL UPPER CASE ARIAL.
6. UNLESS OTHERWISE SPECIFIED, CHARACTER HEIGHT TO BE 2mm(0.08").
7. UNLESS OTHERWISE SPECIFIED, OUTSIDE BORDER TO BE 1.5mm(0.06") MINIMUM.

8. MARK THE PART NUMBER OF THE TOP LEVEL DRAWING.
9. MARK THE LATEST REVISION LETTER OF THE TOP LEVEL DRAWING.
10. MARK THE FIVE (5) DIGIT CAGE CODE.
11. MARK THE FOUR (4) DIGIT SERIAL NUMBER.
12. MARK DATE OF MANUFACTURE IN MM/YY FORMAT.
13. MARK THE NATIONAL AIRWORTHINESS AUTHORITY APPROVAL ABBREVIATION.
14. MARK THE THREE (3) TO FIVE (5) DIGIT MARKETING NUMBER.
15. MARK THE KIT NUMBER, IF AVAILABLE.



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	TOLERANCES ARE:				DRAWN BY	R LLEWELLYN	29 JUL 2014	PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND				
	DECIMALS		ANGLES	DRG CHCK	T CLARK	29 JUL 2014	TITLE					
	X.	± 0.5	± 0.5 DEG	PROJ ENG			LABEL					
	.X	± 0.25		MFG ENGR			SIZE					
	.XX	± 0.125		TECH APRL			CAGE CODE	DRG NO	ISS			
	.XXX	± -		DSGN APRL			A2.	U0088	QB21985	2AY		
	SURFACE FINISH		3.2/	DSGN APRL	E C BULA	29 JUL 2014	SCALE		2:1	WEIGHT	SHEET A OF A	
	DO NOT SCALE DRAWING			USED ON	QB05008	CONTRACT NO						

ZONE	ISS	DESCRIPTION	DATE		APPROVALS
F5	2AY	ADDED SAP NUMBER TO MATERIAL. CHANGED FROM 0.6 THK TO 25 SWG. ECR R40798 INCORPORATED.	28 OCT 2014	MODIFIED:	B MITCHEM
		CHANGE CODE: PE	29 OCT 2014	DRG CHCK:	T CLARK
				PROJ ENGR:	
				MFG ENGR:	
				TECH APRL:	
			31 OCT 2014	DSGN APRL:	D P SMITH